



Installation handbook

Steam Sauna



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Read this manual carefully before using your sauna for the first time.

We recommend you keep it in a safe place for future reference.

RECOMMENDATIONS

- Install the sauna on a perfectly flat floor.
- The sauna must remain in a dry area.
- Do not use it near a source of water (bath, damp floor, swimming pool).
- Do not use liquid cleaning products.
- Disconnect the sauna before cleaning and use a wet rag. (see Maintenance section)
- Protect the sauna's electrical cable to avoid it being crushed or pinched.
- Prior to replacing certain components, ensure that they are specified by the manufacturer or that they have the same features as the original parts. Incorrect replacement can cause a fire, a short-circuit or damage to the sauna. We strongly recommend using a qualified technician.
- To avoid the risk of burns or electric shocks, do not use any metal tools.
- Do not put animals in the sauna.
- Do not leave the sauna switched on without supervision.
- Do not leave the sauna switched on for more than 3 hours at a time to avoid premature deterioration of the equipment. After 3 hours continuous usage, switch off the sauna for at least one hour.
- We recommend that you do not install a locking system on the sauna door.
- Check compliance of your electrical installation prior to connecting your sauna to the power supply.

SÉCURITÉ

IMPORTANT : Please read the safety instructions carefully before installing and using your sauna cabin. They are essential for your safety, so please adhere strictly to them.

Beware of hyperthermia, heat stroke or heat exhaustion which can be caused or aggravated by noncompliance

with the safety instructions. Symptoms are fever, a rapid pulse, dizziness, fainting, lethargy and numbness in all or part of the body. The effects are: reduced awareness of the heat, ignorance of imminent risks, loss of consciousness.

The sauna must not be used by :

- Children under 6 years of age.
- People with severe reactions to sunlight.
- Elderly or disabled people.
- People with previous medical conditions such as heart disease, high or low blood pressure, blood circulation problems or diabetes without prior medical advice.
- Pregnant women
- Excessive temperature can endanger the foetus.
- Persons suffering from dehydration, open sores, eye disorders, burns or sunstroke.

In the event of problems involving health, medication or injury to muscles or ligaments, do not use the sauna without previously consulting a doctor and obtaining approval.

If surgical implants are worn, do not use the sauna without previously consulting a doctor and obtaining his approval.

Do not use the sauna after strenuous activity.

Wait 30 minutes for your body to cool down.

Do not spend more than 40 minutes in the sauna at any one time.

Do not consume alcohol or drugs before or during the session.

Do not sleep in the sauna when it is in operation.

To avoid the risk of overheating, connect your sauna to a sufficiently powerful electrical outlet and do not connect other electrical equipment to the same wall socket.

To avoid any risk of electrocution or damage to the sauna, do not use it:

- During thunderstorms.
- If the electrical cable is damaged, it must be replaced by a qualified person.
- If the electrical cable overheats, it must be checked by a qualified person.
- If you have to change a bulb, wait until the sauna is switched off and cooled down.

Dry your hands before connecting or disconnecting the electricity.

Never work with wet hands or feet.

Do not switch the electricity or the heating system rapidly on or off as this could damage the electrical system.

Do not try to repair the sauna by yourself without the agreement of the sauna's distributor or manufacturer.

Unauthorised attempts to repair it will invalidate the manufacturer's warranty.

Do not use any type of detergent inside the sauna.

- Do not pile up or store objects inside or on top of the sauna.

Do not place flammable materials or chemical agents near the sauna.

DESCRIPTION

General features

- Cabin made from Canadian spruce
- Interior light fittings
- Thermometer/Hygrometer
- Hourglass
- Wooden pail and ladle
- Ventilation grille
- 2 year electronic warranty, 4 year wood warranty

Certifications



Complies with current European standards.



Wood is sourced from sustainably managed forests.



Manufacturing process uses no heavy metals.

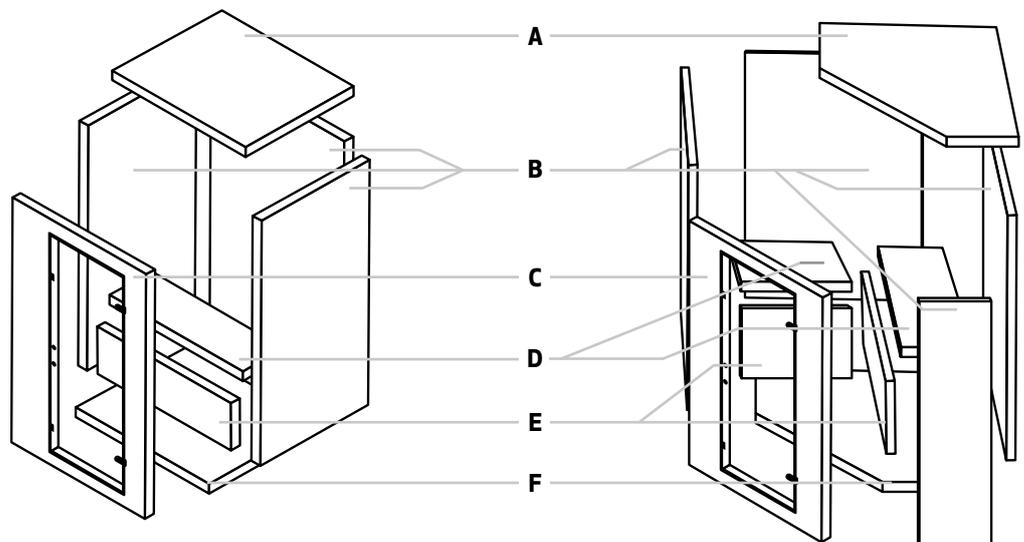
Package contents

General :

- 1 x installation & user handbook
- 1 x door handle (interior and exterior component)
- 1 x electric stove protective cage
- 1 x steam sauna accessories pack (including thermometer, hygrometer, hourglass, pail, ladle and light fitting)

Specific :

- A. Ceiling
- B. Side or Rear
- C. Front + Door
- D. Seating
- E. Seating support
- F. Floor

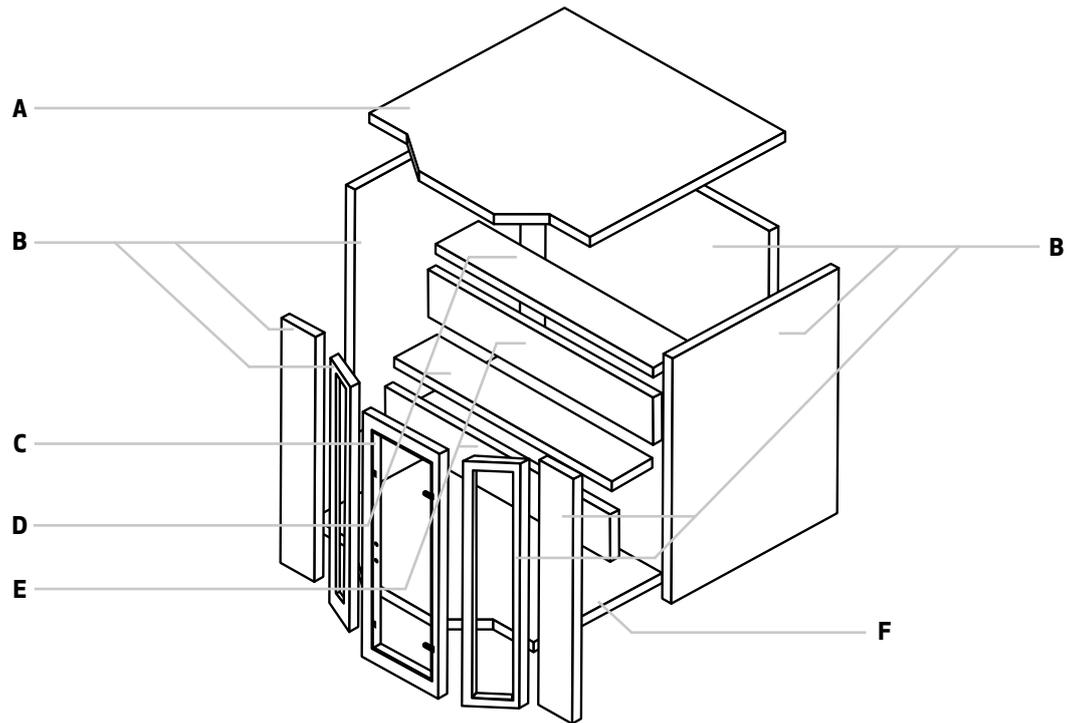


*refer to stove technical guide for additional information.

INSTALLATION

Specific :

- A. Ceiling
- B. Side or Rear
- C. Front + Door
- D. Seating
- E. Seating support
- F. Floor



Read the assembly instructions carefully before starting.

Choice of location

Sauna-Center saunas are designed solely for interior installation.

Select a space:

- Inside, in a dry area, on a flat stable floor that can support the weight of your sauna.
- The height must be sufficient for you to reach the ceiling and carry out electrical connections and maintenance.
- Away from any source of water, flames or flammable materials.

Practical advice:

- Note that sauna assembly requires two or three adults.
- Clearly identify each panel before you begin.
- During assembly, position your sauna's mains cable so that it is easily accessible.
- Note that there are variations between the models.

2 AND 3 PERSONS



Step 1

Start by positioning the flooring on the ground at the location where you wish to install the sauna.



Step 2

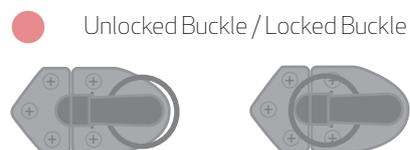
Install the rear panel in the groove in the flooring.



Step 3

Position the left side panel in the groove in the flooring, ensuring that it slots perfectly into the rear panel.

Finish the assembly of two panels by locking buckles.



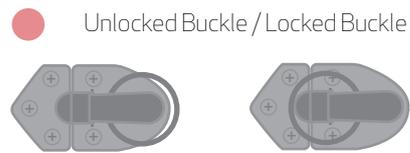
ASSEMBLY



Step 4

Position the front panel in the groove in the flooring, ensuring that it slots perfectly into the left side panel. Important: Keep the door closed while handling this component.

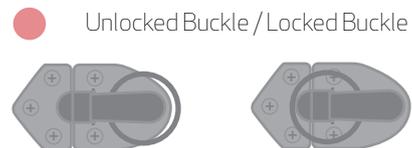
Finish the assembly of two panels by locking buckles.



Step 5

Finally, position the right side panel in the groove in the flooring, ensuring that it slots perfectly into the front and rear panels.

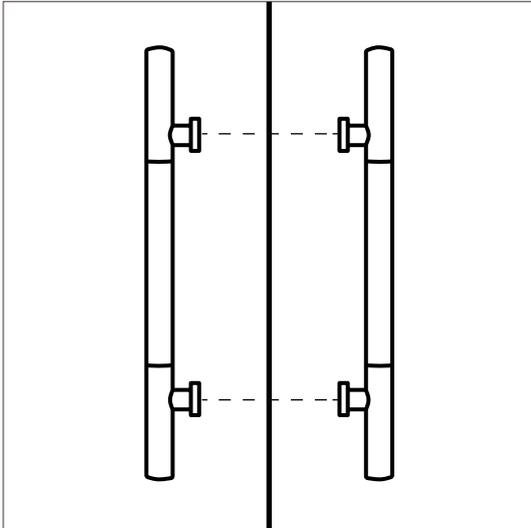
Finish the assembly of three panels by locking buckles.



Step 6

Carefully position the ceiling.

2 AND 3 PERSONS



Step 7

On the outside of the door, position the handle in line with the holes provided.
Insert the screws through the inside of the door and fix the handle.
The metal part must be on the outside of the cabin.



Step 8

Assemble the bench and its backrest.
Then attach the bench to the rear panel.



Step 9

Install the light fittings in the corners of the cabin then connect them to the electric stove power supply.

ASSEMBLY



Step 10

The stove's protective cage must be assembled then installed inside the cabin.



Step 11

Install the stove in its cage.
All instructions for the stove's installation and electrical connection are enclosed in its shipping carton.

3/4 PERSONS CORNER



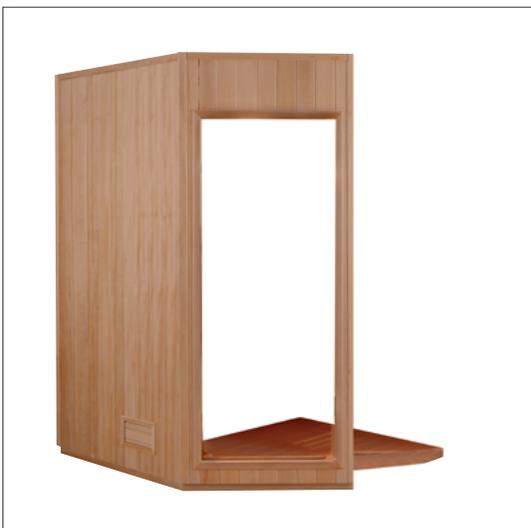
Step 1

Start by positioning the flooring on the ground at the location where you wish to install the sauna.



Step 2

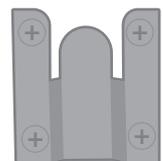
Install the front panel in the groove in the flooring. Important: Keep the door closed while handling this component.



Step 3

Position the front panels and door with the left front panel.

The front panel includes catches on each side. Ensure that each catch slots in correctly.



ASSEMBLY



Step 4

Position the front panels and door with the right front panel.

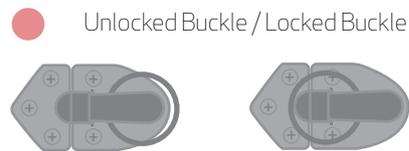
The front panel includes catches on each side. Ensure that each catch slots in correctly.



Step 5

Position the left side panel in the groove in the flooring, ensuring that it slots perfectly into the left rear panel.

Finish the assembly of two panels by locking buckles.



Step 6

Position the right rear panel in the groove in the flooring, ensuring that it slots perfectly into the left rear panel.

Finish the assembly of two panels by locking buckles.



3/4 PERSONS CORNER



Step 7

Carefully position the ceiling over the cabin.



Step 8

Position the upper bench backrest, ensuring that it slots perfectly into the side panels.

Position the upper bench seating, ensuring that it slots perfectly into the side panels.



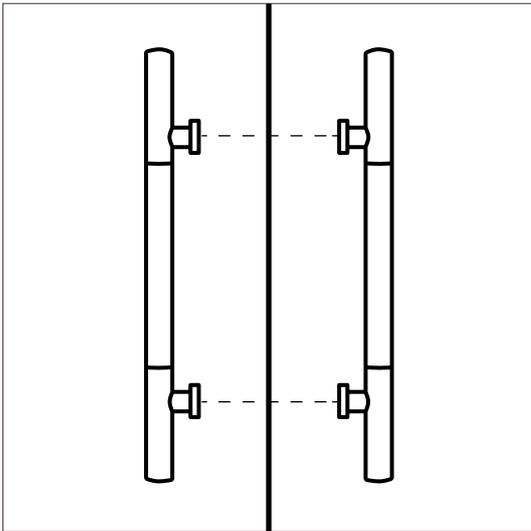
Etape 9

Position the lower bench backrest, ensuring that it slots perfectly into the side panels.

Position the lower bench seating, ensuring that it slots perfectly into the side panels.



ASSEMBLY



Step 10

On the outside of the door, position the handle in line with the holes provided.
Insert the screws through the inside of the door and fix the handle.
The metal part must be on the outside of the cabin.



Step 11

Install the lights in the corners of the cabin then connect them to the electric stove power supply.



Step 12

The stove's protective cage must be assembled then installed inside the cabin.

3/4 PERSONS CORNER



Step 13

Install the stove in its cage.
All instructions for the stove's installation and electrical connection are enclosed in its shipping carton.

ASSEMBLY

4 AND 5 PERSONS



Step 1

Start by positioning the flooring on the ground at the location where you wish to install the sauna.



Step 2

Install the left panel in the groove in the flooring. The panel must exceed sauna background



Step 3

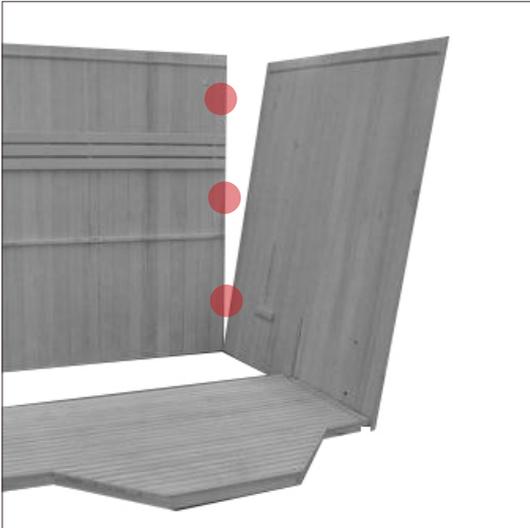
Install the rear panel. The panel must exceed sauna background

Finish the assembly of two panels by locking buckles.

 Unlocked Buckle / Locked Buckle



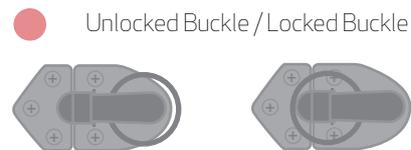
ASSEMBLY



Step 4

Position the right side panel in the groove in the flooring, ensuring that it slots perfectly into the rear panel as well as the bench.

Finish the assembly of two panels by locking buckles.



Step 5

Carefully position the front panel, ensuring that it fits perfectly with the floor panels.

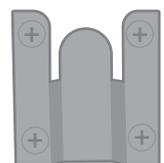
Important: Keep the door closed while handling this component.



Step 6

Position the left front glass panel in the groove of the floor, making sure it fits perfectly in the front panel.

The front panel includes catches on each side. Ensure that each catch slots in correctly.



4 AND 5 PERSONS



Step 7

Position the right front glass panel in the groove of the floor, making sure it fits perfectly in the front panel.

The front panel includes catches on each side. Ensure that each catch slots in correctly.



Step 8

Position the left front panel in the floor of the groove and make sure it fits perfectly.

The front panel includes catches on each side. Ensure that each catch slots in correctly.



Finish the assembly of the left front panel with the left side panel by locking loops.

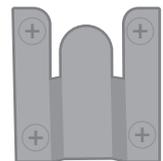
● Unlocked Buckle / Locked Buckle



Step 9

Position the right front panel in the floor of the groove and make sure it fits perfectly.

The front panel includes catches on each side. Ensure that each catch slots in correctly.



Finish the assembly of the right front panel with the left side panel by locking loops.

● Unlocked Buckle / Locked Buckle



ASSEMBLY



Step 10

Carefully position the ceiling over the cabin.



Étape 11

Position the lower bench backrest, ensuring that it slots perfectly into the side panels.

Position the lower bench seating, ensuring that it slots perfectly into the side panels.



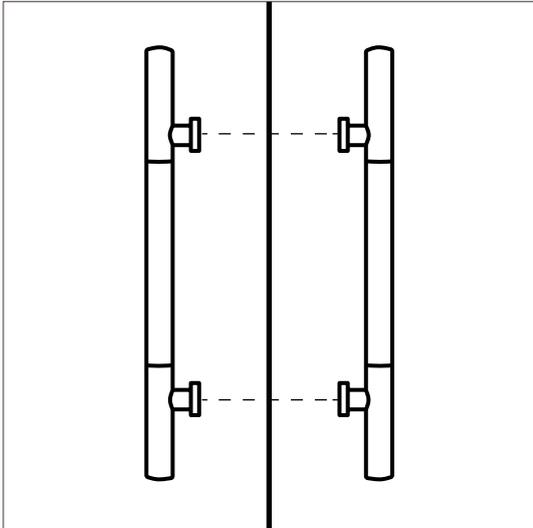
Étape 12

Position the upper bench backrest, ensuring that it slots perfectly into the side panels.

Position the upper bench seating, ensuring that it slots perfectly into the side panels.



4 AND 5 PERSONS



Step 13

On the outside of the door, position the handle in line with the holes provided. Insert the screws through the inside of the door and fix the handle. The metal part must be on the outside of the cabin.



Step 14

Install the lights in the corners of the cabin then connect them to the electric stove power supply.



Step 15

The stove's protective cage must be assembled then installed inside the cabin.

ASSEMBLY



Step 16

Install the stove in its cage.
All instructions for the stove's installation and electrical connection are enclosed in its shipping carton.

MAINTENANCE

Disconnect the cabin's power supply cable before undertaking any work.

Problems identified	Possible reasons	Solutions
Electric stove does not heat up.	Power supply cable disconnected	Check power supply cable connection
	The general power supply is cut	Check that the switchboard and wall plug are working
	Stove is overheat protected.	Refer to the electric stove manual
Sauna light fittings no longer work	Bulb not fully engaged	Check bulb holder and replace if necessary
	Bulb is defective	Replace bulb
	Light fitting is disconnected from the stove	Disconnect the stove's power supply then check the connection

SERVICING & WARRANTY

Servicing

1. Disconnect your sauna.
2. Use a vacuum cleaner to remove dust from crevices in the woodwork.
3. Clean the cabin with a damp cotton cloth and use a small amount of soap if necessary. Rinse with a damp cloth.
4. Wipe with a dry cloth.

IMPORTANT

Do not use benzene, alcohol, chemical agents or strong detergents on the sauna since chemical products can damage the wood and its protective coating. Do not spray water on your sauna.

Practical advice:

To extend the life of your sauna, we recommend that you apply linseed oil to the benches, back rests and flooring of your cabin with a lint-free cloth.

If your sauna's flooring or bench are indelibly marked, rub them lightly with sandpaper.

Warranty

All the components of France-Sauna saunas are guaranteed for 2 years and wood 4 years..

The warranty comes into force on the date of dispatch (corresponding to the date the invoice is issued).

The warranty does not apply in the following cases :

- Malfunction or damage arising from installation, usage or repair that are not in compliance with the safety instructions.
- Malfunction or damage arising from conditions that are unsuitable for the equipment's originally intended purpose.
- Damage arising from negligence, accident or force majeure (thunderstorm or bad weather).
- Malfunction or damage arising from the use of non-authorized accessories.

The warranty does not cover the costs linked to returning the cabin or part of its components to our workshops of. Under the warranty, in the event of a breakdown, the items deemed defective by our technicians will be exchanged. Information and explanations required for their installation will be provided by one of our technicians. Costs linked to the use of subcontract labour provided by a third party cannot be covered by France-sauna.



www.france-sauna.com

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